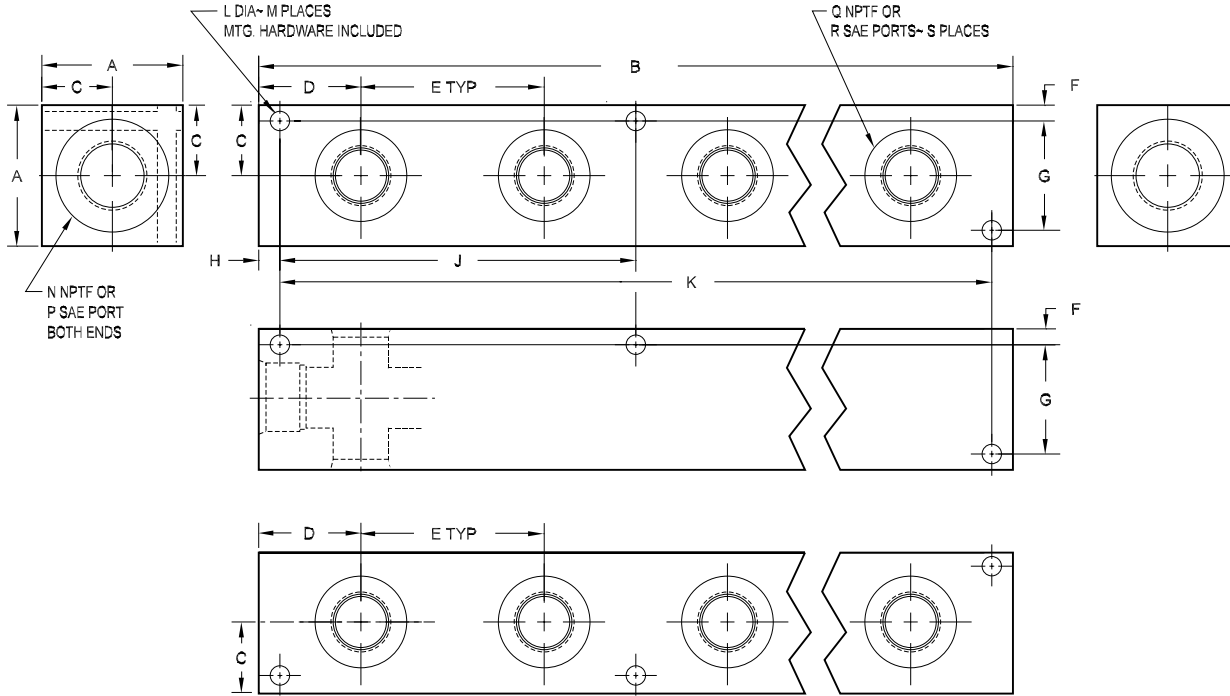


# Header Manifolds - 180° Design

Header block mounting hardware is supplied.  
See page 179 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation. Download latest catalog page revisions at [www.damanifolds.com](http://www.damanifolds.com).

## Ordering Information

Material	Product Type	Side Port Layout	No. of Stations	Side Port Threads																																																	
<table border="1"> <thead> <tr> <th colspan="2">Material</th> </tr> </thead> <tbody> <tr> <td><b>A</b></td> <td>Aluminum - 6061-T6 3000† psi • 20.7 MPa</td> </tr> <tr> <td><b>D</b></td> <td>Ductile Iron - D4512 5000† psi • 34.5 MPa</td> </tr> <tr> <td colspan="2">† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.</td> </tr> </tbody> </table>	Material		<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa	<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa	† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.		<table border="1"> <thead> <tr> <th colspan="2">Product Type</th> </tr> </thead> <tbody> <tr> <td><b>H</b></td> <td>Header Block</td> </tr> </tbody> </table>	Product Type		<b>H</b>	Header Block	<table border="1"> <thead> <tr> <th colspan="2">Side Port Layout</th> </tr> </thead> <tbody> <tr> <td><b>180</b></td> <td>Ports out two opposite sides</td> </tr> </tbody> </table>	Side Port Layout		<b>180</b>	Ports out two opposite sides	<table border="1"> <thead> <tr> <th colspan="2">No. of Stations</th> </tr> </thead> <tbody> <tr> <td><b>02</b></td> <td rowspan="6">Check chart on next page to verify station-port size combinations and stock status</td> </tr> <tr> <td><b>03</b></td> </tr> <tr> <td><b>04</b></td> </tr> <tr> <td><b>06</b></td> </tr> <tr> <td><b>08</b></td> </tr> <tr> <td><b>10</b></td> </tr> </tbody> </table>	No. of Stations		<b>02</b>	Check chart on next page to verify station-port size combinations and stock status	<b>03</b>	<b>04</b>	<b>06</b>	<b>08</b>	<b>10</b>	<table border="1"> <thead> <tr> <th colspan="4">Side Port Threads</th> </tr> </thead> <tbody> <tr> <td><b>04P</b></td> <td rowspan="6">NPTF ANSI B1.20.3</td> <td><b>04S</b></td> <td rowspan="6">SAE ISO 11926 SAE 1926</td> </tr> <tr> <td><b>06P</b></td> <td><b>06S</b></td> </tr> <tr> <td><b>08P</b></td> <td><b>08S</b></td> </tr> <tr> <td><b>12P</b></td> <td><b>12S</b></td> </tr> <tr> <td><b>16P</b></td> <td><b>16S</b></td> </tr> <tr> <td><b>20P</b></td> <td><b>20S</b></td> </tr> <tr> <td><b>24P</b></td> <td><b>24S</b></td> </tr> <tr> <td colspan="4">Check chart on next page to verify station-port size combinations</td> </tr> </tbody> </table>	Side Port Threads				<b>04P</b>	NPTF ANSI B1.20.3	<b>04S</b>	SAE ISO 11926 SAE 1926	<b>06P</b>	<b>06S</b>	<b>08P</b>	<b>08S</b>	<b>12P</b>	<b>12S</b>	<b>16P</b>	<b>16S</b>	<b>20P</b>	<b>20S</b>	<b>24P</b>	<b>24S</b>	Check chart on next page to verify station-port size combinations			
Material																																																					
<b>A</b>	Aluminum - 6061-T6 3000† psi • 20.7 MPa																																																				
<b>D</b>	Ductile Iron - D4512 5000† psi • 34.5 MPa																																																				
† Working pressure should be considered in accordance with ISO 4413 to determine appropriate material type.																																																					
Product Type																																																					
<b>H</b>	Header Block																																																				
Side Port Layout																																																					
<b>180</b>	Ports out two opposite sides																																																				
No. of Stations																																																					
<b>02</b>	Check chart on next page to verify station-port size combinations and stock status																																																				
<b>03</b>																																																					
<b>04</b>																																																					
<b>06</b>																																																					
<b>08</b>																																																					
<b>10</b>																																																					
Side Port Threads																																																					
<b>04P</b>	NPTF ANSI B1.20.3	<b>04S</b>	SAE ISO 11926 SAE 1926																																																		
<b>06P</b>		<b>06S</b>																																																			
<b>08P</b>		<b>08S</b>																																																			
<b>12P</b>		<b>12S</b>																																																			
<b>16P</b>		<b>16S</b>																																																			
<b>20P</b>		<b>20S</b>																																																			
<b>24P</b>	<b>24S</b>																																																				
Check chart on next page to verify station-port size combinations																																																					

# Header Manifolds - 180° Design

PART NO.	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S
*H1800304*		5.63 [142.9]							--	5.00 [127.0]		4					6
*H1800404*		7.38 [187.3]							--	6.75 [171.5]		4					8
*H1800604*	1.75	10.88 [276.2]	0.88	1.06	1.75	0.25	1.25	0.31	5.13 [130.2]	10.25 [260.4]	0.28	4	3/8	-6	1/4	-4	12
*H1800804*	[44.5]	14.38 [365.1]	[22.2]	[27.0]	[44.5]	[6.4]	[31.8]	[7.9]	6.88 [174.6]	13.75 [349.3]	[7.1]	6					16
*H1801004*		17.88 [454.0]							8.63 [219.1]	17.25 [438.2]		6					20
*H1800206P		5.00 [127.0]							--	4.38 [111.1]		4					4
*H1800306P		7.00 [177.8]							--	6.38 [161.9]		4					6
*H1800406P	2.00	9.00 [228.6]	1.00	1.50	2.00	0.25	1.50	0.31	--	8.38 [212.7]	0.28	4	1/2	-8	3/8	-6	8
*H1800606P	[50.8]	13.00 [330.2]	[25.4]	[38.1]	[50.8]	[6.4]	[38.1]	[7.9]	6.19 [157.2]	12.38 [314.3]	[7.1]	6					12
*H1800806P		17.00 [431.8]							8.19 [208.0]	16.38 [415.9]		6					16
*H1801006P		21.00 [533.4]							10.19 [258.8]	20.38 [517.5]		6					20
*H1800206S		5.00 [127.0]							--	4.38 [111.1]		4					4
*H1800306S		7.00 [177.8]							--	6.38 [161.9]		4					6
*H1800406S	1.75	9.00 [228.6]	0.88	1.50	2.00	0.25	1.25	0.31	--	8.38 [212.7]	0.28	4	1/2	-8	3/8	-6	8
*H1800606S	[44.5]	13.00 [330.2]	[22.2]	[38.1]	[50.8]	[6.4]	[31.8]	[7.9]	6.19 [157.2]	12.38 [314.3]	[7.1]	6					12
*H1800806S		17.00 [431.8]							8.19 [208.0]	16.38 [415.9]		6					16
*H1801006S		21.00 [533.4]							10.19 [258.8]	20.38 [517.5]		6					20
*H1800208P		5.38 [136.5]							--	4.75 [120.7]		4					4
*H1800308P		7.75 [196.9]							--	7.13 [181.0]		4					6
*H1800408P	2.00	10.13 [257.2]	1.00	1.50	2.38	0.25	1.50	0.31	--	9.50 [241.3]	0.28	4	3/4	-12	1/2	-8	8
*H1800608P	[50.8]	14.88 [377.8]	[25.4]	[38.1]	[60.3]	[6.4]	[38.1]	[7.9]	7.13 [181.0]	14.25 [362.0]	[7.1]	6					12
*H1800808P		19.63 [498.5]							9.50 [241.3]	19.00 [482.6]		6					16
*H1801008P		24.38 [619.1]							11.88 [301.6]	23.75 [603.3]		6					20
*H1800208S		5.38 [136.5]							--	4.75 [120.7]		4					4
*H1800308S		7.75 [196.9]							--	7.13 [181.0]		4					6
*H1800408S	2.25	10.13 [257.2]	1.13	1.50	2.38	0.25	1.75	0.31	--	9.50 [241.3]	0.28	4	3/4	-12	1/2	-8	8
*H1800608S	[57.2]	14.88 [377.8]	[28.6]	[38.1]	[60.3]	[6.4]	[44.5]	[7.9]	7.13 [181.0]	14.25 [362.0]	[7.1]	6					12
*H1800808S		19.63 [498.5]							9.50 [241.3]	19.00 [482.6]		6					16
*H1801008S		24.38 [619.1]							11.88 [301.6]	23.75 [603.3]		6					20
*H1800212*		6.88 [174.6]							--	6.13 [155.6]		4					4
*H1800312*		10.13 [257.2]							--	9.38 [238.1]		4					6
*H1800412*	2.50	13.38 [339.7]	1.25	1.81	3.25	0.28	1.94	0.38	--	12.63 [320.7]	0.34	4	1"	-16	3/4	-12	8
*H1800612*	[63.5]	19.88 [504.8]	[31.8]	[46.0]	[82.6]	[7.1]	[49.2]	[9.5]	9.56 [242.9]	19.13 [485.8]	[8.7]	6					12
*H1800812*		26.38 [669.9]							12.81 [325.4]	25.63 [650.9]		6					16
*H1801012*		32.88 [835.0]							16.06 [408.0]	32.13 [816.0]		6					20
*H1800216*		7.75 [197.0]							--	7.00 [177.8]		4					4
*H1800316*		11.50 [292.1]							--	10.75 [273.1]		4					6
*H1800416*	3.00	15.25 [387.4]	1.50	2.00	3.75	0.34	2.31	0.38	--	14.50 [368.3]	0.41	4	1-1/4	-20	1"	-16	8
*H1800616*	[76.2]	22.75 [577.9]	[38.1]	[50.8]	[95.3]	[8.7]	[58.7]	[9.5]	11.00 [279.4]	22.00 [558.8]	[10.3]	6					12
*H1800816*		30.25 [768.4]							14.75 [374.7]	29.50 [749.3]		6					16
*H1801016*		37.75 [958.9]							18.50 [469.9]	37.00 [939.8]		6					20
*H1800220*		8.50 [215.9]							--	7.50 [190.5]		4					4
*H1800320*		12.50 [317.5]							--	11.50 [292.1]		4					6
*H1800420*	3.50	16.50 [419.1]	1.75	2.25	4.00	0.41	2.69	0.50	--	15.50 [393.7]	0.53	4	1-1/2	-24	1-1/4	-20	8
*H1800620*	[88.9]	24.50 [622.3]	[44.5]	[57.2]	[101.6]	[10.3]	[68.3]	[12.7]	11.75 [298.5]	23.50 [596.9]	[13.5]	6					12
*H1800820*		32.50 [825.5]							15.75 [400.1]	31.50 [800.1]		6					16
*H1800224P		10.00 [254.0]							--	9.00 [228.6]		4					4
*H1800324P		15.00 [381.0]							--	14.00 [355.6]	0.53	4	2"	-32	1-1/2	-24	6
*H1800424P	4.00	20.00 [508.0]	2.00	2.50	5.00	0.41	3.19	0.50	9.50 [241.3]	19.00 [482.6]	[13.5]	6					8
*H1800624P	[101.6]	30.00 [762.0]	[50.8]	[63.5]	[127.0]	[10.3]	[81.0]	[12.7]	14.50 [368.3]	29.00 [736.6]		6					12
*H1800224S		10.00 [254.0]							--	9.00 [228.6]		4					4
*H1800324S		15.00 [381.0]							--	14.00 [355.6]	0.53	4	2"	-32	1-1/2	-24	6
*H1800424S	4.50	20.00 [508.0]	2.25	2.50	5.00	0.41	3.69	0.50	9.50 [241.3]	19.00 [482.6]	[13.5]	6					8
*H1800624S	[114.3]	30.00 [762.0]	[57.2]	[63.5]	[127.0]	[10.3]	[93.7]	[12.7]	14.50 [368.3]	29.00 [736.6]		6					12